



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D135-692-011
Job Sheet 170635



Part No: D135-692-011

Job Qty: 5 ea

Part Name: EC135 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Creation: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI 9750 REV A, D3049 REV B IIN-D135-692 REV B IPP Rev:C 04.02.17 Blank size changed.
Tolerance added Step 3 KJ/JLM IPP REV E AS PER DSI 9592/9587 REV A JLM VERIFIED BY:EC IPP Rev:D
08-04-16 Added Step 2 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start Up Operation	1 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Stores/Pkg 2		W JAN 25 2018
150	Packaging	5 pcs	1/30/18	1/30/18	0.00	0.00	Packaging1-1		W JAN 25 2018
160	QC	5 pcs	1/30/18	1/30/18	0.00	0.00	QC4		Smf
165	DC	5 pcs	1/30/18	1/30/18	0.00	0.00	DC		Smf
170	Packaging	5 pcs	1/30/18	1/30/18	0.00	0.00	Packaging3-1		Smf
180	QC21-FG	5 Ea	1/30/18	1/30/18	0.00	0.00	QC21		Smf
Part Op 165 - Photocopy bluefile and create labels per PPP D135-692-011 CHG003									JAN 26 2018
Descriptions: 170 - Identify and pack for shipping as per PPP D135-692-011									fg03

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	20 Ea (8 ea)	90-Start up Operation	5034713
D2182B060	Plan Cushion Black 6.0"Long	20 Ea (4 ea)	90-Start up Operation	5034710
D2274	Radius Block	40 Ea (8 ea)	90-Start up Operation	5034700
D2519	Clamp	20 Ea (4 ea)	90-Start up Operation	5025839
D2529	Washer	40 Ea (8 ea)	90-Start up Operation	5034698
D3049-1	Bearing	10 Ea (2 ea)	90-Start up Operation	5031092
MS21042L4	Nut	40 Ea (8 ea)	90-Start up Operation	5034669
NAS1149D0460	Washer	40 Ea (8 ea)	90-Start up Operation	5034649
QS100-M24	Clamp	20 Ea (4 ea)	90-Start up Operation	5034686
AN4-11A	Bolt	20 Ea (4 ea)	90-Start up Operation	Fm158408-40

Part Specifications

Specifications could not be found.



S034952

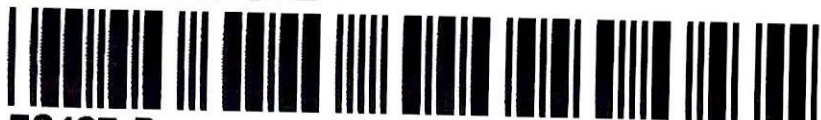
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EC135 Bearpaws

PART NO: D135-692-011

Original Serial #: S034952

Revision:

Operation: Start up Operation 01/24/18

Change No: CHG003

Job No: 170635

3.0 PARTS LIST

The DSI 9750-011 Clamp Relocation Kit can be procured from Dart to install D135-692-041 on D135-692-011 at CHG 002 and earlier, and includes hardware for Qty 2x skid tubes.

Qty -011	Part Number	Description
X	DSI 9750-011	Clamp Relocation Kit
8	D2529	WASHER
4	AN4-11A	BOLT
4	MS21042L4	NUT

The parts list for IIN-D135-692 and ICA-D135-692 is amended as follows:

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8	8	D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
	4	AN4-11A	BOLT
8	8	AN4-13A	BOLT
8	12	MS21042L4	NUT (OR MS21042-4)
8	8	NAS1149D0463J	WASHER
4		QS100M24S	CLAMP

4.0 WEIGHT AND BALANCE

There is a negligible weight and balance change associated with this modification.

DESIGN	ML	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	<i>q</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9750	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	16.06.01	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D135-692-011 <i>Bearpaw Installation</i>	11.8 lb 5.36 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	199.7 in 5.07 m	2356 in-lb 27.2 m-kg
D135-692-041 <i>Wearplate Kit</i>	2.24 lb 1.0 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	199.7 in 5.07 m	447 in-lb 5.1 m-kg
D135-692-011 <i>Bearpaw Installation, Aft Location</i>	11.8 lb 5.36 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	201 in 5.10 m	2372 in-lb 27.3 m-kg
D135-692-041 <i>Wearplate Kit, Aft Location</i>	2.24 lb 1.0 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	201 in 5.10 m	450 in-lb 5.1 m-kg

5. PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8		D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
8	8	AN4-13A	BOLT
8	8	NAS1149D0463J	WASHERS
8	8	MS21042L4	NUT (OR MS21042-4)
4		QS100M24S	CLAMP